

Totally Integrated Automation Portal

CDTD24B / CAU 1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Automatic		

Information

Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

Main

Name	Data type	Default value
▼ Input		
Initial_Call	Bool	
Remanence	Bool	
Temp		
Constant		

Network 1: QUY TRINH

%M10.0
"FirstScan"

%M0.1
"S1"

(S)

Network 2:

%M0.1
"S1"

%I0.0
"START"

%M0.2
"S2"

(S)

%M0.1
"S1"

(R)

%M1.1
"MSTOP"

(R)

Network 3:

%M0.2
"S2"

%I0.3
"CB_PHOI"

%DB1
"TON1"

TON
Time

IN

Q

PT

ET

T#2S

T#0ms

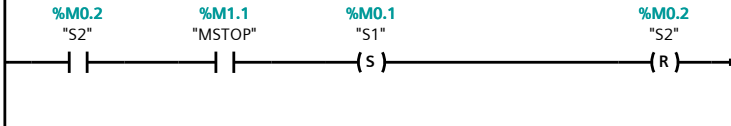
%M0.3
"S3"

(S)

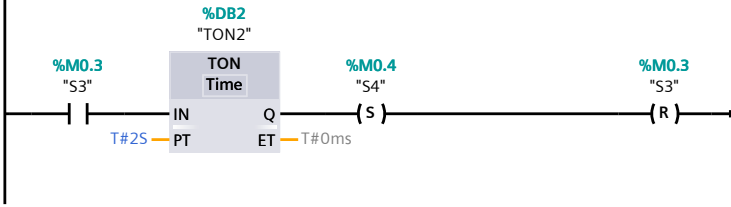
%M0.2
"S2"

(R)

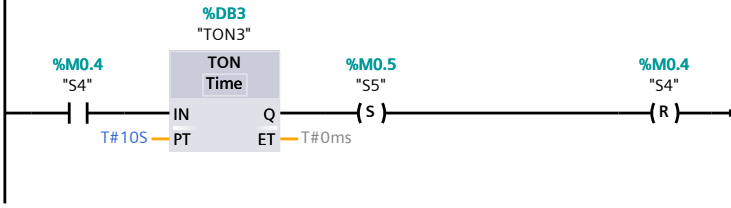
Network 4:



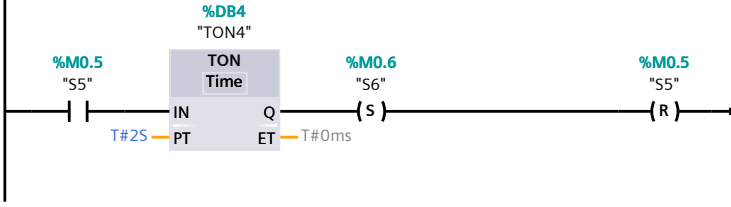
Network 5:



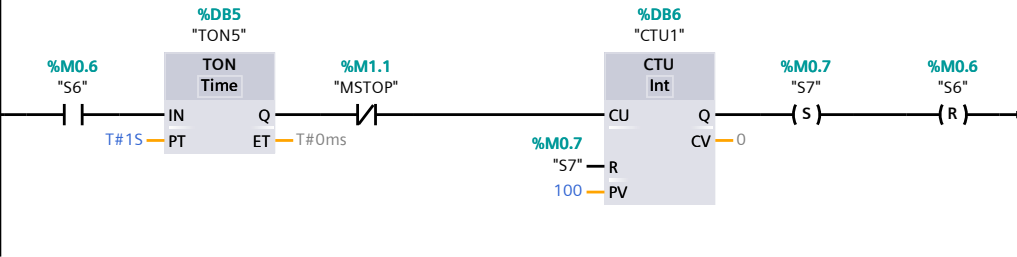
Network 6:



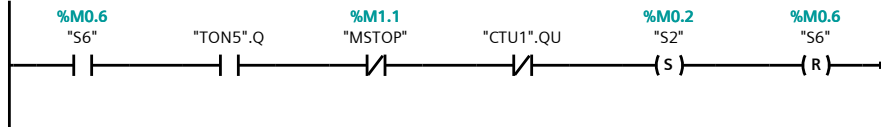
Network 7:



Network 8:



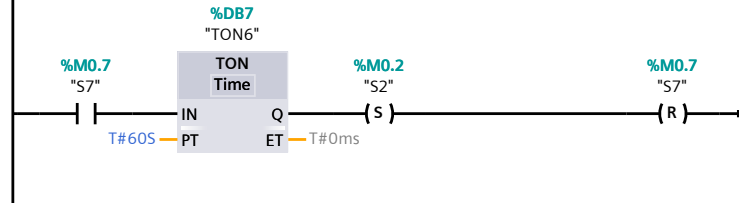
Network 9:



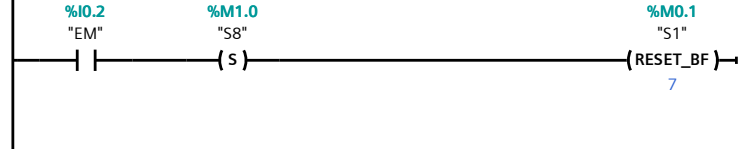
Network 10:



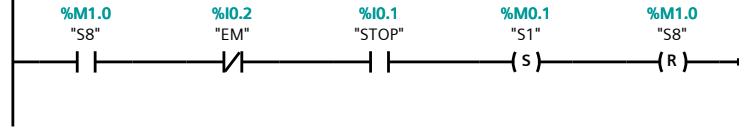
Network 11:



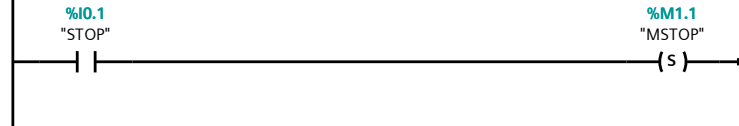
Network 12:



Network 13:



Network 14: Initial call of this OB



Network 15: NGO RA

